VESTAKEEP®

Product Information

VESTAKEEP® DC 4470 G

GINGIVA-COLORED POLYETHER ETHER KETONE FOR DENTAL APPLICATIONS

VESTAKEEP® DC4470 G is a gingiva-colored, high viscosity polyether ether ketone (PEEK) resin that is especially designed for removable dentures to meet the aesthetic demands of the patient.

Biocompatibility of VESTAKEEP® Dental

For VESTAKEEP® DC4470 G, biocompatibility has been tested according to ISO 10993-1 recommendations for permanent mucous membrane contact. The compound composition is optimised for high biocompatibility and superior mechanical, thermal and chemical resistance.

Biocompatibility test reports available for VESTAKEEP® DC4470 G

Standard	Description
ISO 10993-03	Genotoxicity: Salmonella Typhimurium Reverse Mutation Test (Ames Test)
ISO 10993-05	Cytotoxicity: Quantitative Growth Inhibition Test
ISO 10993-10	Irritation: Intracutaneous Reactivity
ISO 10993-10	Sensitization: Local Lymph Node Assay
ISO 10993-11	Acute Systemic Toxicity
ISO 10993-11	Subacute / Subchronic Toxicity 14 days
ISO 10993-18	Extraction Tests
USP Class VI	Acute Systemic Toxicity Intracutaneous Reactivity Muscle Implantation

Processing of VESTAKEEP® Dental

VESTAKEEP® DC4470 G can be processed by common melt processing techniques like injection molding and extrusion.
For injection molding, we recommend a melt temperature in the 380°C to 400°C range. The mold temperature should be within 160°C to 200°C, preferably 180°C.

Delivery of VESTAKEEP® Dental

VESTAKEEP® DC4470 G is supplied as granules in 25 kg boxes with moisture-proof polyethylene liners.

Key Features

Industrial Sector
Medical Devices

Optics
Opaque

VESTAKEEP®

Processing
Injection molding, Extrusion

Delivery form
Pellets, Granules

Resistance to
Wear / abrasion

Conformity
Biocompatibility, Medical application

Mechanical properties ISO	dry	Unit	Test Standard
Tensile modulus	**522000**	psi	ISO 527
Tensile strength	**13800**	psi	ISO 527
Yield stress	**13800**	psi	ISO 527
Yield strain	**5**	%	ISO 527
Stress at break	**11300**	psi	ISO 527
Strain at break, B	**25**	%	ISO 527
Charpy impact strength, +23°C	**N**	ftlb/in^2	ISO 179/1eU
Charpy notched impact strength, +23°C	**3.57**	ftlb/in^2	ISO 179/1eA
Type of failure	**C**	-	-

Thermal properties	dry	Unit	Test Standard
Melting temperature	**644**	°F	ISO 11357-1/-3
Glass transition temperature, DSC	**307**	°F	ISO 11357-1/-2
Glass transition temperature, 2 nd heating, onset	**293**	°F	ISO 11357
Glass transition temperature, 2 nd heating, midpoint	**302**	°F	ISO 11357
Recrystallization temperature, 10 K/min	**545**	°F	ISO 11357
Temp. of deflection under load A, 1.80 MPa	**311**	°F	ISO 75-1/-2
Temp. of deflection under load B, 0.45 MPa	**410**	°F	ISO 75-1/-2
Vicat softening temperature A, 10 N, 50 K/h	**635**	°F	ISO 306
Vicat softening temperature B, 50 N, 50 K/h	**581**	°F	ISO 306
Coeff. of linear therm. expansion, 23°C to 55 °C, parallel	**2.5E-5**	in/in/°F	ISO 11359-1/-2
Melting Temperature	**644**	°F	ASTM D 3418

Physical properties	dry	Unit	Test Standard
Density	**1.36**	g/cm³	ISO 1183
Water absorption	**0.4**	%	Sim. to ISO 62
Density	**1.36**	g/cm³	ASTM D 792

Optical properties	dry	Unit	Test Standard
Color L	**60.7**	-	CIE
Color a	**20.4**	-	CIE
Color b	**13.4**	-	CIE

Rheological properties	dry	Unit	Test Standard
Melt volume-flow rate, MVR	**11**	cm³/10min	ISO 1133
Temperature	**380**	°C	-
Load	**5**	kg	-

Polymer analytics	dry	Unit	Test Standard
Ash content	**3.6**	%	ISO 3451

Test specimen production	dry	Unit	Test Standard
Injection Molding, melt temperature	**752**	°F	ISO 294
Injection Molding, mold temperature	**356**	°F	ISO 294
Injection Molding, injection velocity	**7.87**	in/s	ISO 294

Characteristics

Special Characteristics
Semi-crystalline

Regulatory
US Pharmacopeia Class VI conformity

Color
Gingiva-colored

Chemical Resistance
Acid resistance, Alkali resistance, Solvent resistance, Grease resistance, Hydrolytically stable, Oil resistance, Oxidation resistance, General chemical resistance